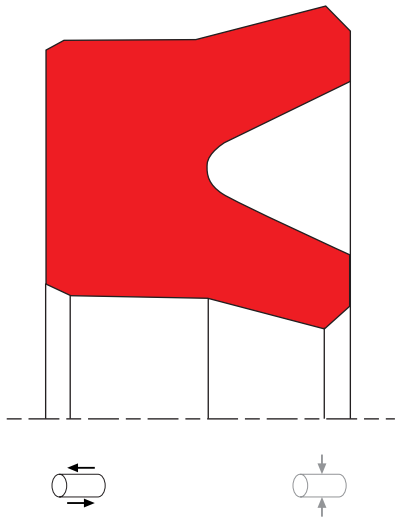


SEAL SPEC

S06-R



description

as profile S06-P, but more adaptation possibilities for diverse temperatures and media by selection of suitable seal material.

- + symmetric single-acting rod lip seals.
- + no interference fit on the outside diameter.
- + various materials are available for different purposes.
- + snaps into simple grooves (see notes on installation).
- + sealing effect across a wide temperature range.
- + sealing effect enhanced by high recovery rate.
- + for pressures up to 160 bar as a seal between pressurised space and atmosphere.
- + good sealing in the low pressure range.
- + excellent static and dynamic sealing.
- + suitable for long travel.
- + little inclination to "stick-slip".
- + small break-away load after prolonged periods of standstill.
- + support and preload elements, such as for rubber fabric seals, are not required.

category of profile

machined or molded/standard/trade product

single acting

the S06-R seal is designed for use as a rod seal

area of application; hydraulics

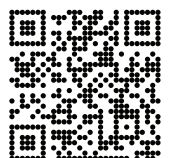
- reciprocating rods on hydraulic cylinders, push rods and fittings.
- as rod seals for applications with small extrusion gap and without specific impact load.
- repair seal for older equipment.
- can also be used as a pivot seal at low loads.
- replacement for rubber fabric seals of older equipment.

note

- under certain operating conditions, this seal may "pump" via the trailing side, i.e. as it does not fit tightly on the outside diameter, small amounts of operating media may be pressed out when the seal is deformed under pressure which may appear to be leakage.
- the ratio between nominal width and sealing height cs/H should not drop below a value of 1/1.25 (essentially according to ISO 5597 housings for piston and rod seals).
- for short strokes the S08-R type is preferred.
- S01-R is preferred for defined applications.

function

S06-R profiles are lip seals designed to seal pressurised space against the atmosphere; mainly for reciprocating movements. the design is based on application in standard hydraulic systems with conventional hydraulic oils. the operating parameters are as defined in the sealing data sheet and material data. requirements deviating from these parameters can be met to a certain degree by changing the geometry in the software program.



operating parameter & material

material	temperature	max surface speed	max pressure ¹	hydrolysis	dry running	wear resistance
NBR	-30 °C ... +100 °C	0,5 m/s	160 bar (16 MPa)	-	-	o
FKM	-20 °C ... +200 °C	0,5 m/s	160 bar (16 MPa)	-	-	o
EPDM	-50 °C ... +150 °C	0,5 m/s	160 bar (16 MPa)	++	-	o
HNBR	-25 °C ... +150 °C	0,5 m/s	160 bar (16 MPa)	+	o	+
MVQ	-60 °C ... +200 °C	-	-	++	-	-

¹ pressure ratings are dependent on the size of the extrusion gap.

++ particularly suitable

+ suitable

o conditional suitable

- not suitable

² attention: not suitable for mineral oils!

the stated operation conditions represent general indications, it is recommended not to use all maximum values simultaneously, surface speed limits apply only to the presence of adequate lubrication film.

for detailed information regarding chemical resistance please refer to our „list of resistance“. for increased wear resistance and higher pressure range polyurethane materials are to be preferred, attention should be paid to restrictions in chemical and thermal resistance, for higher gliding speeds another sealing system should be used (e.g. PTFE materials).

gap dimension

operating pressure	cs = (ØD - Ød)/2 mm					
	4	5	7,5	10	12,5	15
	safe extrusion gap (mm)					
50 bar (5 MPa)	0,18	0,22	0,26	0,30	0,33	0,36
100 bar (10 MPa)	0,16	0,18	0,24	0,27	0,31	0,35
160 bar (16 MPa)	0,14	0,17	0,22	0,25	0,27	0,33

the above data are maximum value and can't be used at the same time. e.g. the maximum operating speed depend on material type, pressure, temperature and gap value. temperature range also dependent on medium.

use larger cross sections to increase maximum allowed gap dimension. if the permissible extrusion gap cannot be achieved, S02-R is to be used.

surface quality

surface roughness	Rtmax (µm)	Ra (µm)
sliding surface	≤2,5	≤0,1-0,5
bottom of groove	≤6,3	≤1,6
groove face	≤15	≤3

tolerance recommendation

seal housing tolerance	
Ød	f8
ØD	H9

mode of installation

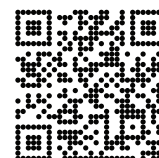
Ød	type of installation
≤ 6·cs	open mounting space required
> 6·cs ≤ 10·cs	snap mounting with tool
> 10·cs	snap mounting by hand

for inside diameters of 25mm or more, and dependant on radial cross section (cs), seals may be snapped into closed housings.

insertion chamfer

in order to avoid damage to the rod seal during installation, the piston rod is to be chamfered and rounded as shown in the "recommended mounting space" drawing. the size of chamfer depends on the seal type and profile width.

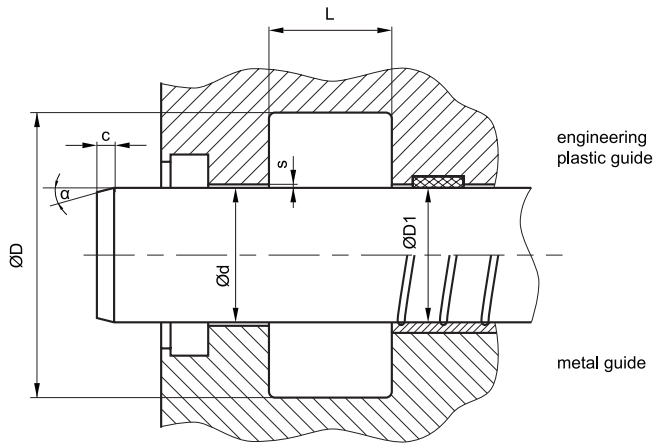
cs (mm)	c (mm)	
	α = 15° ... 20°	α = 20° ... 30°
4	3,5	2
5	4	2,5
6	4,5	3
7,5	5	4
10	6	5
12,5	8,5	6,5
15	10	7,5
20	13	10



SEAL SPEC S06-R

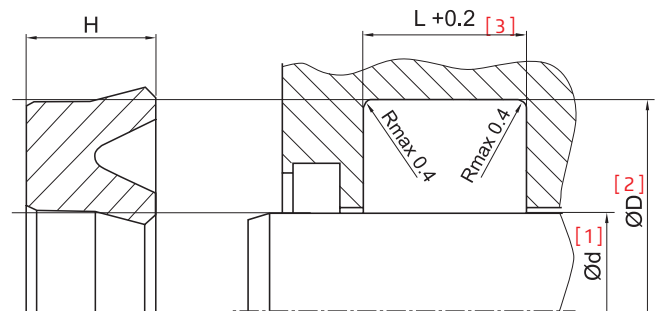


recommended mounting space



seal & housing recommendations

please note that we are able to produce those profiles to your specific need or any non standard housing. for detail measurements, please see seal-mart catalog...

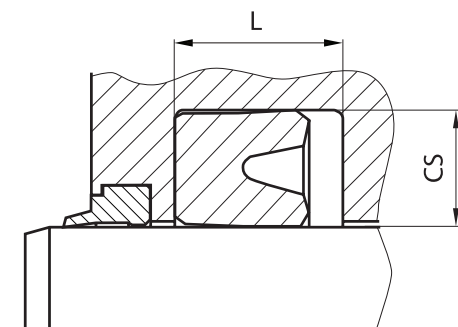


recommended guide tolerance D1

d f8 [mm]	p ≤ 100 [bar]	p > 100 [bar]
≤ 100	H10	H8
> 100 ≤ 200	H10	H7
> 200	H9	H7

Ød [mm] [1]	ØD [mm] [2]	L [mm] [3]	cs = (ØD - Ød)/2 [mm]
5 ~ 24,9	ØD + 8	6,3	4
25 ~ 49,9	ØD + 10	8	5
50 ~ 149,9	ØD + 15	10	7,5
150 ~ 299,9	ØD + 20	14	10
300 ~ 499,9	ØD + 25	17	12,5
500 ~ 699,9	ØD + 30	25	15
700 ~ 1000	ØD + 40	32	20
> 1000	ØD + 40	32	20

fitted



the ratio between nominal width and seal height cs/H should not drop below 1/125. therefore we recommend the following housing heights.

